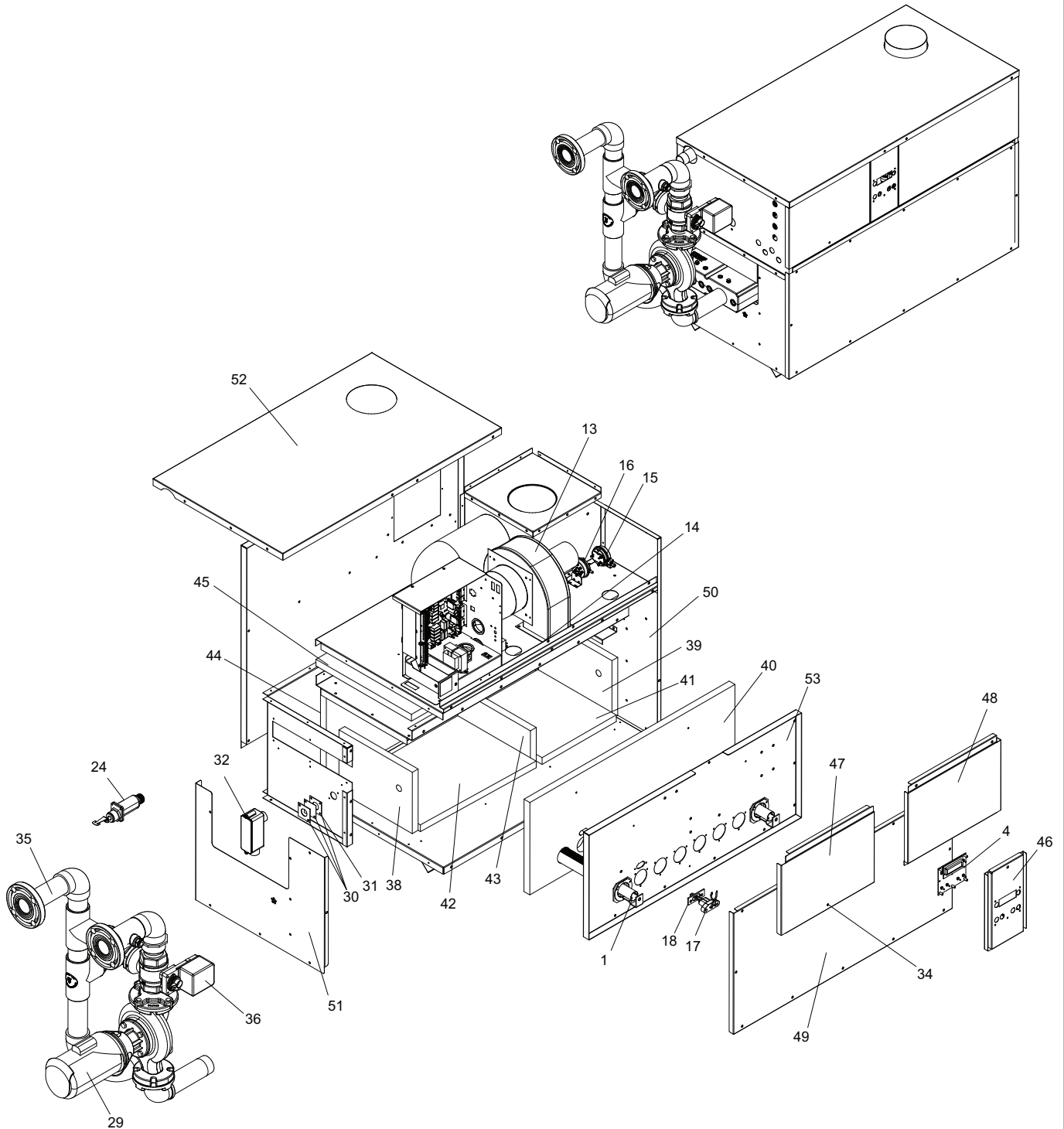




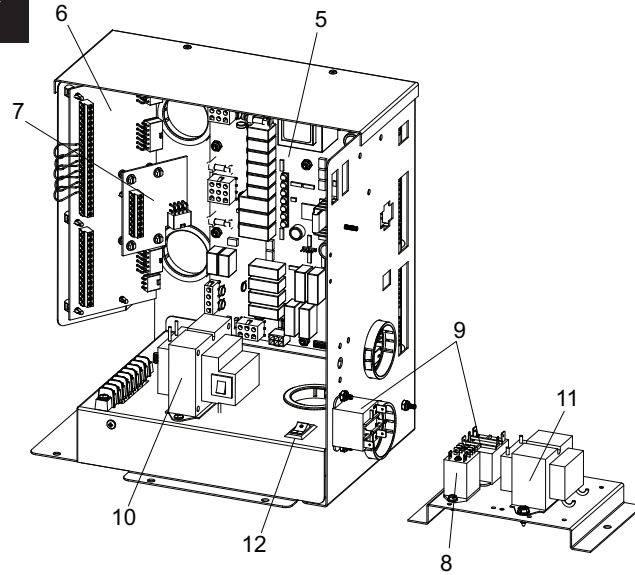
**PARTS & SERVICE DEPARTMENT**  
Contact: 1-800-822-7933

# Replacement Parts List

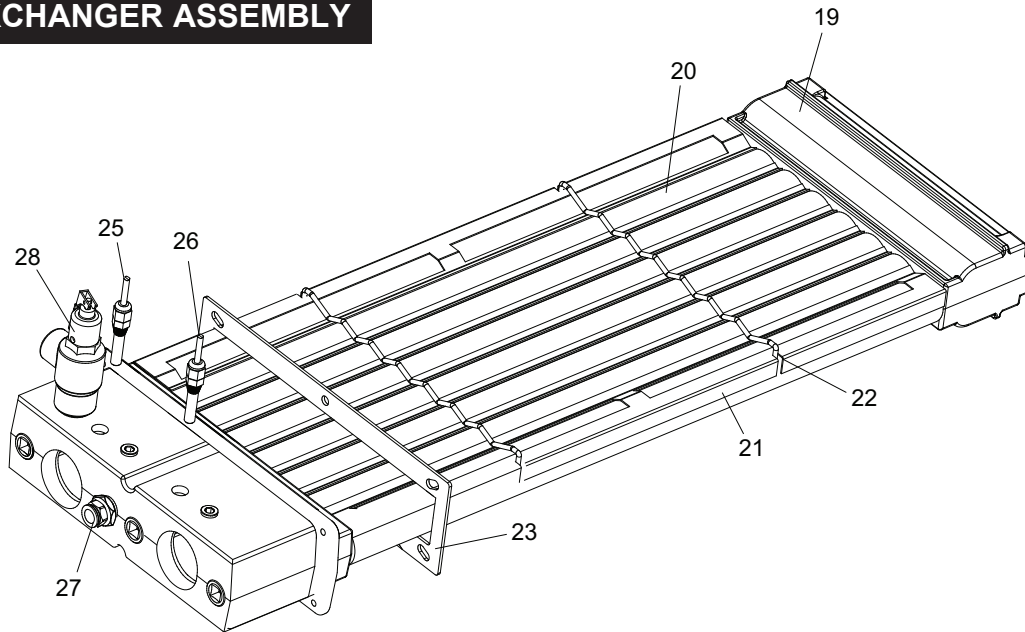
**CXi™**  
**Commercial Pool Heaters**  
**500, 650, 750**



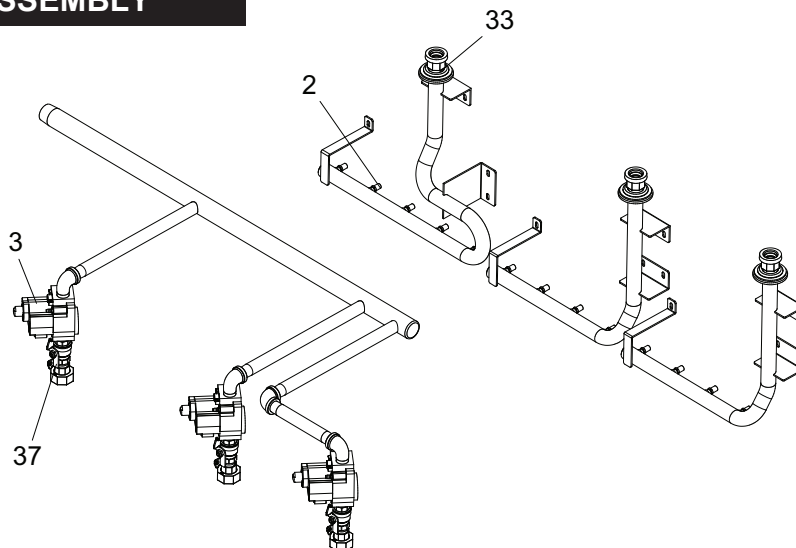
## CONTROL PANEL ASSEMBLY



## HEAT EXCHANGER ASSEMBLY



## GAS TRAIN ASSEMBLY



ITEM NO.	PART NO.	DESCRIPTION	MODEL NO.
<b>BURNERS</b>			
1	100135300 is Main Burner	Model 100135270 100135300	
		500 1 ea 9 ea	
	100135270 is Main Burner w/ compression fitting.	650 1 ea 12 ea	
		750 1 ea 14 ea	
<b>GAS TRAIN ASSEMBLIES</b>			
2	100208344	ORIFICE, NATURAL	ALL
2	100208345	ORIFICE, LP	ALL
3	100208601	GAS VALVE ASSEMBLY, NATURAL	ALL
3	100208608	GAS VALVE ASSEMBLY, LP	ALL
<b>CONTROLS &amp; GAUGES</b>			
4	<b>100208468*</b>	USER INTERFACE CONTROL	ALL
5	<b>100208469*</b>	MAIN CONTROL BOARD	ALL
6	<b>100208475*</b>	CONNECTION BOARD	ALL
7	<b>100167850*</b>	SENSOR BOARD	ALL
8	<b>100208490*</b>	RELAY, 120V, 1.2VA	ALL
9	<b>100208509*</b>	RELAY, 120VAC, 60HZ, 10.8 AMP	ALL
10	100208246	TRANSFORMER, 24V, 60VA	ALL
11	100208249	TRANSFORMER, 27.5V, 50VA	500
11	100208246	TRANSFORMER, 24V, 60VA	650 & 750
12	100208242	ON/OFF SWITCH W/ I-O SYMBOL	ALL
13	100233485	FAN ASSEMBLY	ALL
14	<b>100233678*</b>	GASKET, FAN	ALL
15	<b>100294585*</b>	PRESSURE SWITCH, .68" WATER COLUMN	ALL
16	<b>100208384*</b>	PRESSURE SWITCH, .85" WATER COLUMN	ALL
17	<b>100165937*</b>	IGNITOR, HOT SURFACE	ALL
18	<b>100208087*</b>	GASKET, IGNITOR	ALL
<b>HEAT EXCHANGER</b>			
19	100147346	HEAT EXCHANGER, HLW (PRIOR TO 4-1-2017)	500
19	100147348	HEAT EXCHANGER, HLW (PRIOR TO 4-1-2017)	650
19	100147350	HEAT EXCHANGER, HLW (PRIOR TO 4-1-2017)	750
19	100147344	HEAT EXCHANGER, H (BEGINNING 4-1-2017)	500
19	100147347	HEAT EXCHANGER, H (BEGINNING 4-1-2017)	650
19	100147349	HEAT EXCHANGER, H (BEGINNING 4-1-2017)	750
20	100151232	V-BAFFLE (5 REQ.)	500
20	100290355	V-BAFFLE (5 REQ.)	650
20	100151234	V-BAFFLE (5 REQ.)	750
21	100151525	V-BAFFLE FRAME RUNNER (2 REQ)	500
21	100151526	V-BAFFLE FRAME RUNNER (2 REQ)	650
21	100151527	V-BAFFLE FRAME RUNNER (2 REQ)	750
22	100163183	V-BAFFLE RETAINER (2 REQ)	ALL
23	100208106	GASKET, HEAT SHIELD	ALL
24	100208655	FLOW SWITCH	ALL
25	100208559	SENSOR,DUAL IMMERSION, OUTLET	ALL
26	100208553	SENSOR, IMMERSION, INLET	ALL
27	100233496	BULBWELL 3/4" NPT X .382 ID	ALL
28	100208446	T&P RELIEF VALVE, 3/4", 150 PSI	ALL
<b>PUMP</b>			
29	100133611	PUMP ASSEMBLY, 1/4 HP, 2" FLANGE, BRONZE	ALL
<b>MISCELLANEOUS</b>			
30	100163259	SIGHT GLASS KIT	ALL
31	100233729	GASKET, SIGHT GLASS	ALL
32	100289397	CONDUIT BODY	ALL
33	100208097	GASKET, ESCUTCHEON, 3/4"	ALL
34	100289391	SCREW, KNURLED HEAD	ALL
35	100166615	CPVC PIPING LOOP 2" HORIZONTAL	ALL
35	100166614	CPVC PIPING LOOP 2" VERTICAL	ALL
36	100285166	VALVE, BYPASS, 3-WAY	ALL
37	100288508	GAS SHUT-OFF VALVE, 3/4" NPT, BRASS	ALL
-	100233577	FILTER 12" X 12" X 1"	ALL
PLEASE HAVE MODEL NUMBER AND SERIAL NUMBER WHEN ORDERING PARTS *ITEMS DENOTE SUGGESTED INVENTORY PARTS			

ITEM NO.	PART NO.	DESCRIPTION	MODEL NO.
<b>MISCELLANEOUS CONTINUED</b>			
-	100146604	GASKET STRIP, FIBERGLASS, WHITE	ALL
-	100208231	FUSE, 3.15A / 250V	ALL
-	100208232	FUSE, 5A / 250V	ALL
-	100290347	PIPE ESCUTCHEON GASKET, 1-1/4"	ALL
-	100233587	GASKET, BURNER	ALL
-	100146588	GASKET, PVC - 1/4" X 5/8" BLACK	ALL
-	100289393	PLASTIC BARBED TEE, 3/16"	ALL
-	100208319	CAP, 3/16" TEE FITTING	ALL
-	100208572	TUBING - 3/16" X 5/16" GRAY	ALL
-	100208573	TUBING - 1/8" ALUMINUM	ALL
-	100173747	LOW WATER CUT-OFF / MANUAL RESET	ALL
-	100173748	LOW WATER CUT-OFF / AUTO RESET	ALL
-	100208662	LOW WATER CUT-OFF, PROBE	ALL
-	100277801	BOOT, LOW WATER CUT-OFF	ALL
<b>LOCH-HEAT TILE</b>			
38	100233555	LOCH-HEAT TILE, FRONT HEAD SIDE	ALL
39	100145466	LOCH-HEAT TILE, REAR HEAD SIDE	ALL
40	100145468	LOCH-HEAT TILE, FRONT DOOR	500
40	100145399	LOCH-HEAT TILE, FRONT DOOR	650
40	100145400	LOCH-HEAT TILE, FRONT DOOR	750
41	100145694	LOCH-HEAT TILE, RIGHT / LEFT BOTTOM	500
41	100145695	LOCH-HEAT TILE, RIGHT BOTTOM	650
41	100233571	LOCH-HEAT TILE, RIGHT / LEFT BOTTOM	750
-	100145369	LOCH-HEAT TILE, MIDDLE BOTTOM	650
-	100145697	LOCH-HEAT TILE, MIDDLE BOTTOM	750
42	100145694	LOCH-HEAT TILE, RIGHT / LEFT BOTTOM	500
42	100145368	LOCH-HEAT TILE, LEFT BOTTOM	650
42	100233571	LOCH-HEAT TILE, RIGHT / LEFT BOTTOM	750
43	100233575	LOCH-HEAT TILE, DIVIDER	ALL
44	100145613	LOCH-HEAT TILE, BACK	500
44	100145614	LOCH-HEAT TILE, BACK	650
44	100145615	LOCH-HEAT TILE, BACK	750
45	100145675	INSULATION PAD, TOP	500
45	100145676	INSULATION PAD, TOP	650
45	100145677	INSULATION PAD, TOP	750
<b>JACKET ASSEMBLIES</b>			
46	100151265	JACKET, OUTER FRONT UPPER MIDDLE	ALL
47	100151490	JACKET, OUTER FRONT UPPER LEFT	500
47	100151492	JACKET, OUTER FRONT UPPER LEFT	650 & 750
48	100151266	JACKET, OUTER FRONT UPPER RIGHT	500
48	100151267	JACKET, OUTER FRONT UPPER RIGHT	650
48	100151269	JACKET, OUTER FRONT UPPER RIGHT	750
49	100151482	JACKET, OUTER FRONT LOWER	500
49	100151483	JACKET, OUTER FRONT LOWER	650
49	100151484	JACKET, OUTER FRONT LOWER	750
50	100151474	JACKET, OUTER REAR HEAD	500
50	100151496	JACKET, OUTER REAR HEAD	650 & 750
51	100151472	JACKET, OUTER FRONT LOWER HEAD	ALL
52	100151477	JACKET, OUTER TOP	500
52	100151478	JACKET, OUTER TOP	650
52	100151479	JACKET, OUTER TOP	750
53	100151262	DOOR, COMBUSTION CHAMBER	500
53	100151263	DOOR, COMBUSTION CHAMBER	650
53	100151264	DOOR, COMBUSTION CHAMBER	750
<b>PLEASE HAVE MODEL NUMBER AND SERIAL NUMBER WHEN ORDERING PARTS *ITEMS DENOTE SUGGESTED INVENTORY PARTS</b>			